

▣ EB302, EB322, BB302 series

Work Material	SM50C,SCM,GC (~HRc30)		STD61,STD11 (HRc30~HRc45)		STD61 (HRc45~HRc55)	
	DIAMETER (mm)	RPM (mm <sup>-1</sup> )	FEED (mm/rev)	RPM (mm <sup>-1</sup> )	FEED (mm/rev)	RPM (mm <sup>-1</sup> )
20	1600	152	950	88	560	44
25	1300	136	750	72	450	36
30	1100	120	650	64	370	32
40	800	96	500	56	280	24
50	650	88	400	48	220	20

▣ EB304, EB324 series

Work Material	SM50C,SCM,GC (~HRc30)		STD61,STD11 (HRc30~HRc45)		STD61 (HRc45~HRc55)	
	DIAMETER (mm)	RPM (mm <sup>-1</sup> )	FEED (mm/rev)	RPM (mm <sup>-1</sup> )	FEED (mm/rev)	RPM (mm <sup>-1</sup> )
20	1600	230	950	133	560	66
25	1300	205	750	109	450	54
30	1100	180	650	96	370	48
40	800	145	500	85	280	36
50	650	135	400	72	220	30