

TECHNICAL DATA | ALU-WAVE |

WAB312 series

Work Material	Aluminum Alloy		Copper Alloy	
	Cutting Diameter(metric)	RPM	FEED	RPM
6	18,000	1,750	5,500	440
8	14,000	2,000	4,200	500
10	14,000	2,350	4,200	580
12	14,000	3,000	4,200	750
16	11,000	2,700	3,300	670
20	8,000	2,200	2,200	600

RPM = rev. / min.
FEED = mm / min.

