

TECHNICAL DATA | ZAMUS COPPER MATE |

BC502 Series

Work Material	Copper			
Cutting Diameter(metric)	RPM	FEED	Rd	Ad
1	41,000	1,660	0,040	0,063
1.5	27,000	1,830	0,068	0,087
2	20,000	1,780	0,089	0,112
2.5	16,000	1,840	0,115	0,090
3	13,000	2,220	0,171	0,168
4	10,000	2,080	0,208	0,200
5	8,300	1,990	0,240	0,200
6	6,900	1,940	0,281	0,250
8	5,720	1,000	0,175	0,400
10	4,550	700	0,154	0,500
12	3,770	600	0,159	0,600

RPM = rev. / min.
FEED = mm / min.

