

TECHNICAL DATA | WINNER |

WTE514 Series

Work Material	Alloy Steels, Carbon Steels(SCM, SNCM, S45C)		Prehardened Steels(NAK, CENA, KP4)	
Hardness	≤ 35 HRC		35 ~ 45 HRC	
Strength	≤ 1100N / mm ²		1100~1500N / mm ²	
Cutting Diameter(metric)	RPM	FEED	RPM	FEED
3.0	3,969	216	3,213	180
4.0	3,213	252	2,556	207
6.0	2,367	378	1,890	306
8.0	1,800	450	1,422	324
10.0	1,440	450	1,170	333

RPM = rev. / min.
FEED = mm / min.

