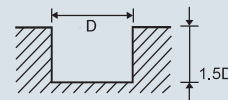
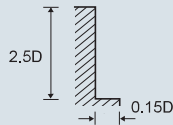


TECHNICAL DATA | ALU-WAVE |

WAE303, WAE323 series

End Cutting	Side Milling		Slotting	
Feed Rate	General Speed Cutting		General Speed Cutting	
Work Material	Acrylic		Acrylic	
Cutting Diameter(metric)	RPM	FEED	RPM	FEED
3	7,000	455	7,000	350
4	7,000	546	7,000	441
5	7,000	651	7,000	504
6	7,000	756	7,000	606
8	5,600	861	5,600	700
10	5,600	1,050	5,600	854
12	5,600	882	5,600	1,050
14	4,200	1,106	4,200	903
16	4,200	1,211	4,200	945
18	2,800	910	2,800	700
20	2,800	956	2,800	805

RPM = rev. / min.
FEED = mm / min.



※ Please reduce cutting speed around 20~30% from the above table or AE323 series.