



AICrNX Coated-Plain Shank



AICrNX Coated-Weldon Shank

### Variable Index, 4-Flute, Square & Corner Radius, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated	
						Plain Shank Part #	Weldon Shank Part #
1/8	.1250	1/4	1-1/2	—	1/8	<a href="#">REX4000</a>	—
1/8	.1250	1/4	1-1/2	.015	1/8	<a href="#">REX4001</a>	—
1/8	.1250	1/2	1-1/2	—	1/8	<a href="#">REX4002</a>	—
1/8	.1250	1/2	1-1/2	.015	1/8	<a href="#">REX4003</a>	—
1/8	.1250	3/4	2-1/4	—	1/8	<a href="#">REX4004</a>	—
1/8	.1250	3/4	2-1/4	.015	1/8	<a href="#">REX4005</a>	—
5/32	.1562	9/16	2	—	3/16	<a href="#">REX4006</a>	—
5/32	.1562	9/16	2	.015	3/16	<a href="#">REX4007</a>	—
3/16	.1875	5/16	2	—	3/16	<a href="#">REX4008</a>	—
3/16	.1875	5/16	2	.015	3/16	<a href="#">REX4009</a>	—
3/16	.1875	5/16	2	.030	3/16	<a href="#">REX4010</a>	—
3/16	.1875	9/16	2	—	3/16	<a href="#">REX4011</a>	—
3/16	.1875	9/16	2	.015	3/16	<a href="#">REX4012</a>	—
3/16	.1875	9/16	2	.030	3/16	<a href="#">REX4013</a>	—
3/16	.1875	3/4	2-1/2	—	3/16	<a href="#">REX4014</a>	—
3/16	.1875	3/4	2-1/2	.015	3/16	<a href="#">REX4015</a>	—
3/16	.1875	3/4	2-1/2	.030	3/16	<a href="#">REX4016</a>	—
7/32	.2187	3/4	2-1/2	—	1/4	<a href="#">REX4020</a>	—
7/32	.2187	3/4	2-1/2	.015	1/4	<a href="#">REX4021</a>	—
1/4	.2500	3/8	2	—	1/4	<a href="#">REX4022</a>	—
1/4	.2500	3/8	2	.015	1/4	<a href="#">REX4023</a>	—
1/4	.2500	3/8	2	.030	1/4	<a href="#">REX4024</a>	—
1/4	.2500	3/4	2-1/2	—	1/4	<a href="#">REX4025</a>	—
1/4	.2500	3/4	2-1/2	.015	1/4	<a href="#">REX4026</a>	—
1/4	.2500	3/4	2-1/2	.030	1/4	<a href="#">REX4027</a>	—
1/4	.2500	3/4	2-1/2	.060	1/4	<a href="#">REX4028</a>	—
1/4	.2500	1-1/4	3	—	1/4	<a href="#">REX4029</a>	—
1/4	.2500	1-1/4	3	.015	1/4	<a href="#">REX4030</a>	—
1/4	.2500	1-1/4	3	.030	1/4	<a href="#">REX4031</a>	—
1/4	.2500	1-3/4	4	—	1/4	<a href="#">REX4032</a>	—
1/4	.2500	1-3/4	4	.015	1/4	<a href="#">REX4033</a>	—
1/4	.2500	1-3/4	4	.030	1/4	<a href="#">REX4034</a>	—
9/32	.2812	3/4	2-1/2	—	5/16	<a href="#">REX4017</a>	—
9/32	.2812	3/4	2-1/2	.015	5/16	<a href="#">REX4018</a>	—
9/32	.2812	3/4	2-1/2	.030	5/16	<a href="#">REX4019</a>	—
5/16	.3125	7/16	2	—	5/16	<a href="#">REX4035</a>	—
5/16	.3125	7/16	2	.015	5/16	<a href="#">REX4036</a>	—
5/16	.3125	7/16	2	.030	5/16	<a href="#">REX4037</a>	—



NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For detailed tolerance information, see page 200.



Speeds & Feeds pages 194 & 195.