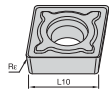
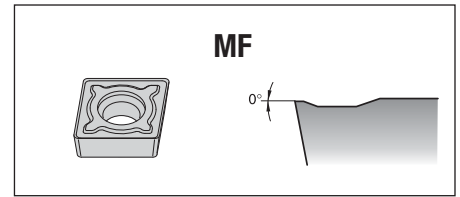
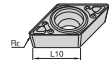


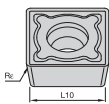
cutting conditions				
cutting speed (SFM) range	<b>K1</b>	755	985	1800
	<b>K2</b>	490	790	1380
	<b>K3</b>	490	690	1150
carbide grade		<b>KCK20</b>		



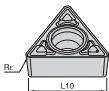
ISO catalog number	ANSI catalog number	KCK20	L10		Rø		ap min	starting value depth of cut (in)		f/rev min	starting value feed rate (in/rev)	
			mm	in	mm	in		ap max	f/rev max			
CCMT060204MF	CCMT2151MF	3755531	6,45	.254	0,4	1/64	.019	.047	.070	.003	.007	.009
CCMT09T304MF	CCMT3251MF	3755532	9,67	.381	0,4	1/64	.019	.047	.078	.004	.007	.011
CCMT09T308MF	CCMT3252MF	3758173	9,67	.381	0,8	1/32	.031	.074	.098	.005	.009	.013
CCMT09T312MF	CCMT3253MF	3755533	9,67	.381	1,2	3/64	.039	.090	.118	.007	.011	.015
CCMT120408MF	CCMT432MF	3758174	12,90	.508	0,8	1/32	.031	.074	.137	.005	.009	.013
CCMT120412MF	CCMT433MF	3755534	12,90	.508	1,2	3/64	.039	.090	.157	.007	.011	.015



DCMT11T304MF	DCMT3251MF	3755538	11,63	.458	0,4	1/64	.019	.043	.070	.003	.005	.007
DCMT11T308MF	DCMT3252MF	3755539	11,63	.458	0,8	1/32	.031	.070	.090	.004	.007	.009
DCMT11T312MF	DCMT3253MF	3755540	11,63	.458	1,2	3/64	.039	.086	.098	.005	.009	.011



SCMT09T308MF	SCMT3252MF	3755542	9,53	.375	0,8	1/32	.031	.078	.098	.005	.009	.013
SCMT120408MF	SCMT432MF	3755543	12,70	.500	0,8	1/32	.031	.078	.137	.005	.009	.013
SCMT120412MF	SCMT433MF	3755544	12,70	.500	1,2	3/64	.039	.098	.157	.007	.011	.015



TCMT110208MF	TCMT2152MF	3755547	11,00	.433	0,8	1/32	.031	.074	.078	.003	.007	.011
TCMT16T308MF	TCMT3252MF	3755548	16,50	.650	0,8	1/32	.031	.074	.118	.005	.009	.011
TCMT16T312MF	TCMT3253MF	3755549	16,50	.650	1,2	3/64	.039	.090	.137	.007	.011	.013

