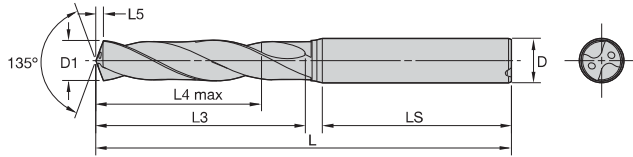




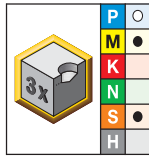
Solid Carbide Drills



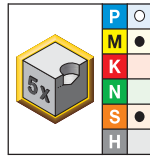
For information on L, L3, and L4 max, see the Solid Carbide foldout table.



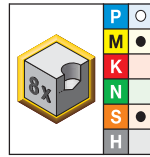
■ K210/K211/K212\_HP • ~3 x D/~5 x D/~8 x D



short • KCM15



regular • KCM15



long • KCM15

- first choice
- alternate choice

			D1 diameter				L5	LS	D
			in	mm	fraction	wire size			
K210A01563HP	K211A01563HP	K212A01563HP	.1563	3,969	5/32	—	.030	1.44	.1875
—	K211A01636HP	—	.1636	4,155	—	—	.031	1.44	.1875
—	K211A01803HP	—	.1803	4,580	—	—	.034	1.44	.1875
—	K211A01820HP	—	.1820	4,623	—	14	.034	1.44	.1875
—	K211A01850HP	—	.1850	4,699	—	13	.035	1.44	.1875
K210A01875HP	K211A01875HP	K212A01875HP	.1875	4,762	3/16	—	.035	1.44	.1875
—	K211A02071HP	—	.2071	5,260	—	—	.039	1.44	.2500
—	K211A02130HP	—	.2130	5,410	—	3	.040	1.44	.2500
K210A02188HP	K211A02188HP	K212A02188HP	.2187	5,556	—	—	.041	1.44	.2500
—	K211A02211HP	—	.2211	5,616	—	2	.042	1.44	.2500
K210A02500HP	K211A02500HP	K212A02500HP	.2500	6,350	1/4	E	.047	1.44	.2500
—	K211A02570HP	—	.2570	6,528	—	F	.048	1.52	.3125
—	K211A02610HP	—	.2610	6,629	—	G	.049	1.52	.3125
—	K211A02649HP	—	.2649	6,728	—	—	.050	1.52	.3125
K210A02656HP	K211A02656HP	K212A02656HP	.2656	6,747	17/64	—	.050	1.52	.3125
—	K211A02720HP	—	.2720	6,909	—	I	.051	1.52	.3125
—	K211A02770HP	—	.2770	7,036	—	J	.052	1.52	.3125
K210A02813HP	K211A02813HP	K212A02813HP	.2813	7,144	9/32	—	.053	1.52	.3125
K210A02969HP	K211A02969HP	K212A02969HP	.2969	7,541	19/64	—	.056	1.52	.3125
K210A03125HP	K211A03125HP	K212A03125HP	.3125	7,938	5/16	—	.058	1.52	.3125
—	K211A03230HP	—	.3230	8,204	—	P	.060	1.59	.3750
K210A03281HP	K211A03281HP	K212A03281HP	.3281	8,334	21/64	—	.061	1.59	.3750
—	K211A03320HP	—	.3320	8,433	—	Q	.062	1.59	.3750
—	K211A03390HP	—	.3390	8,611	—	R	.063	1.59	.3750
K210A03438HP	K211A03438HP	K212A03438HP	.3437	8,731	—	—	.064	1.59	.3750
K210A03594HP	K211A03594HP	K212A03594HP	.3594	9,128	23/64	—	.067	1.59	.3750
—	K211A03680HP	—	.3680	9,347	—	U	.069	1.59	.3750
K210A03750HP	K211A03750HP	K212A03750HP	.3750	9,525	3/8	—	.070	1.59	.3750
—	K211A03770HP	—	.3770	9,576	—	V	.070	1.67	.4375
—	K211A03820HP	—	.3820	9,703	—	—	.071	1.67	.4375
K210A03906HP	K211A03906HP	K212A03906HP	.3906	9,922	25/64	—	.073	1.67	.4375
—	K211A03970HP	—	.3970	10,084	—	X	.074	1.67	.4375
K210A04063HP	K211A04063HP	K212A04063HP	.4063	10,319	13/32	—	.076	1.67	.4375
K210A04219HP	K211A04219HP	K212A04219HP	.4219	10,716	27/64	—	.079	1.67	.4375

(continued)