

# Swiss Style Lathes Collet Reference Guide

Citizen					
Model No.	Headsock Collet	Bushing	Pick-Off Collet	Drill Sleeve Collet	Rotary Tool Collet
A16	TF20	O201	TF20	ER11	ER11
A20 / 20VI	TF25	TD25NS	TF25	ER11 - ER16	ER16
A32	TF37SP	TD32	TF37SP	ER16	ER16
B12	TF16	SD125R	---	TF8 - ER11	ER11
B12 I	TF16	SD125R	---	ER11	---
B12 II	TF16	SD125R	---	ER11	ER8
B12 V	TF16	SD125R	TF16	ER11	---
B12 VI	TF16	SD125R	TF16	ER11	ER8
BL12	BL12	---	---	ER11 - ER16	---
B20	TF25	TD25NS	TF25	TF8 ER11	ER11
B20 I	TF25	TD25NS	---	ER16	---
B20 V	TF25	TD25NS	TF25	ER16	---
BL25	TF48	---	TF30	ER11 - ER16	ER11
C16	TF20	O201	TF20	ER11	ER11
C32	TF37SP	TD32	TF37SP	ER16	ER16
D10	TF15	TD10	---	TF8	---
D16	TF25	TP20	---	TF12	---
D25	TF30	CD25	---	TF12	---
E16	TF25	O201	TF25	ER16	ER11
E16J	TF25	O201	TF25	TF8 - ER16	O136 - ER11
E216	TF25	O201	TF25	ER16	ER16
E220	TF25	TSD20	TF25	ER16	ER16
E225/25J	TF30	CD25	TF30	ER16	ER16
E32	TF37SP	TD32	TF37SP	ER16	ER16
E32 IV	TF37SP	TD32	TF37SP	ER16	ER11 - ER16
E32K	TF37	TD32	TF37	TF10 - ER16	ER16
E232	TF37	TD32	TF37	ER16	ER16
F10	TF15	TD10	---	TF8	---
F12	TF16	SD125R	TF16	TF8 - ER16	O136
F16	TF25	O201	TF25	TF8 - ER16	O136
F20	TF25	TSD20	TF25	TF10 - ER16	TF8 - ER16
F25	TF30	CD25	TF30	TF10 - ER16	TF8 - ER16
FL32	TF37SP	---	TF37SP	ER20 - ER25	ER11/16/20
FL42	TF48	---	TF48	---	---
G16	TF25	O201	---	TF8	---
G32	TF37SP	TD32	TF37SP	---	---
K12	TF16	SD125R	TF37SP	---	---
K16	TF20	O201	TF20	ER11 - ER16	ER11
L10	TF15	TD10	TF8	TF8	TF8
L12	TF16	SD125R	TF16	TF8 - ER11	ER11
L16	TF25	O201	---	TF8 - ER16	---
L16 V	TF25	O201	TF25	TF8 - ER16	---
L16 VI	TF25	O201	TF25	TF8 - ER16	ER16
L20	TF25	TD25NS	TF25	ER16	ER16
L20 I/ III	TF25	TD25NS	---	ER16	ER11 - ER16
L20VII	TF25	TD25NS	TF25	ER16	ER11 - ER16
L25	TF30	CD25	TF30	ER16	ER16
L32	TF37SP	TD32	TF37SP	ER16	ER16
L520/720	TF25	TD25NS	TF25	ER16	ER16
M12	TF16	SD125R	TF16	ER11 - ER16	TF8 - ER16
M16	TF20	O201	TF20	ER11 - ER16	TF8 - ER16
M20	TF25	TD25NS	TF25	TF8 - ER16	O136 - TF8 - ER11/16
M32	TF37SP	TD32	TF37SP	ER16	ER11 - ER16
R04	TF8	PD4	TF8	ER8	ER8
R07	TF15	TD7	TF15	ER8	ER8

<b>Hanwha</b>				
<b>Model No.</b>	<b>Headsock Collet</b>	<b>Bushing</b>	<b>Pick-Off Collet</b>	<b>Tool Holder Collet</b>
HANEX 25	TF30	CD25	TF30	ER11 - ER16
ML12S	TF16	SD125R	TF16	ER11
ML20H (18H)	TF25	TD25-NS	TF25	ER11 - ER16
ML20S (18S)	TF25	TD25-NS	TF25	ER11 - ER16
ML26H	TF30	CD25	TF30	ER11 - ER16
ML26S	TF30	CD25	TF30	ER11 - ER16
SL12S/H	TF16	SD125R	TF16	ER11 - ER16
SL12SE	TF16	SD125R	TF16	ER11 - ER16
SL20H	TF25	TD25-NS	TF25	ER11 - ER16
SL20HP	TF25	TD25-NS	TF25	ER11 - ER16
SL20S	TF25	TD25-NS	TF25	ER11 - ER16
SL26H	TF30	CD25	TF30	ER11 - ER16
SL26HP	TF30	CD25	TF30	ER11 - ER16
SL26S	TF30	CD25	TF30	ER11 - ER16
SL32HP	TF37	TD32S	TF37	ER16
SL35HP	F40 - SL35	TD35	F40 - SL35	ER11 - ER16
SL35	F40 - SL35	TD45	F40 - SL35	ER11 - ER16
XP16	TF22 (#12Index)	TD20R/16	TF22	ER11 - ER16
XD12H	TF16	SD125R	TF16	ER11
XD20	TF25	TD25-NS	TF25	ER11 - ER16
XD26H	TF30	CD25	TF30	ER16

<b>KSI</b>				
<b>Model No.</b>	<b>Headsock Collet</b>	<b>Bushing</b>	<b>Pick-Off Collet</b>	<b>Tool Holder Collet</b>
SA12	TF16	SD125R	TF16	ER11
SA20/SM20	TF25	TD25 - NS	TF25	ER16
SA26	F32 - 221	CD25	F32 - 221	ER16
SA32	TF37	TD32S	TF37	ER16
SA38	TF44	TD38	TF37	ER16
SQC20	TF25	TD25 - NS	TF25	ER16
SQC32	TF44	TD32S	TF37	ER16
SQC38	TF48	TD38	TF44	ER16

<b>Maier</b>				
<b>Model No.</b>	<b>Headsock Collet</b>	<b>Bushing</b>	<b>Pick-Off Collet</b>	<b>Tool Holder Collet</b>
ML - 12A/12B	TF15	SD125R	TF15	ER11
ML - 12C/12D	TF15	SD125R	TF15	ER11
ML - 16A/16B	TF20	TD20R	TF20	ER11
ML - 16C/16D	TF20	TD20R	TF20	ER11
ML - 20A/20B	TF25	TD25S	TF25	ER16
ML - 20C/20D	TF25	TD25S	TF25	ER16
ML - 20E	TF25	TD25S	TF25	ER16
ML - 26A/26B	F32 - 221	CD25	F32 - 221	ER16
ML - 26C/26D	F32 - 221	CD25	F32 - 221	ER16
ML - 26E	F32 - 221	CD25	F32 - 221	ER16
ML - 32A/32B	TF37	TD32S	TF37	ER16
ML - 32C/32D	TF37	TD32S	TF37	ER16
ML - 32E	TF37	TD32S	TF37	ER16
MLK - 32	TF37	TD32S	TF37	ER16

<b>Star</b>					
<b>Model No.</b>	<b>Headsock Collet</b>	<b>Bushing</b>	<b>Pick-Off Collet</b>	<b>Tool Holder Collet</b>	<b>Attachment Collet</b>
20RII/20RS	TF25	TD25S	TF25	ER11 - ER16	—
ECAS 12/16	TF20	TD20R	TF20	ER11 - ER16	—
ECAS 20	TF25	TD25S	TF25	ER11 - ER16	—
ECAS 32,32T	TF37	TD32S	TF37	ER11 - ER16	TF10
JNC10	TF15	TD10	—	—	TF10
JNC16	TF20	TD20R - SNC15	—	—	—
JNC25/32	TF37	TD32S	—	ER11 - ER16	—
KJR16B	TF20	TD20R	TF20	ER11 - ER16	—
KJR25/25B	TF30	CD25	TF30	ER11 - ER16	—
KNC16/20B	TF25	TD25S	TF25	ER11 - ER16	—
KNC20	TF25	TD25S	TF25	ER11 - ER16	—
KNC25/32B	TF37	TD32S	TF37	ER11 - ER16	—
KNC32	TF37	TD32S	TF37	ER11 - ER16	—
MAF42	TF48	—	—	—	—
RNC10/10B	TF15	TD10	TF15	ER11 - ER16	—
RNC16 & II	TF20	TD20R	—	ER11 - ER16	—
RNC16B & II	TF20	TD20R	TF15 - TF20	ER11 - ER16	—
SA12	TF20	TD20R	TF20	—	—
SA16/16R	TF20	TD20R	TF20	ER11 - ER16	—
SB16/16S	TF20	TD20R	TF20	ER11 - ER16	—
SB20	TF25	TD25	TF25	ER11 - ER16	—
SE12	TF20	SNC15	—	ER11 - ER16	—
SE16	TF20	TD20R	—	ER11 - ER16	—
SH12	TF20	SNC15	—	ER11 - ER16	—
SH16	TF20	TD20R	—	ER11 - ER16	—
SH7	TF15	SW7	—	ER11 - ER16	—
SI 12/12C	TF20	SNC15	TF20	ER11 - ER16	—
SNC10DX	TF15	TD10	—	—	TF10
SNC15DX	TF20	TD20R	—	—	TF10
SNC25DX	TF34	TD32S - CD25	—	—	TF10/F18-579
SR10J	TF15	TD10	TF15	—	TF100
SR16/16R	TF20	TD20R	TF20	ER11 - ER16	—
SR20/20R	TF25	TD25S	TF25	ER11 - ER16	—
SR32/SR32J	TF37	TD32S	TF37	—	—
SST16	TF20	TD20R	TF10 - TF20	ER11 - ER16	—
STM32	TF37	TD32S	—	—	TF10 - TF15
STM38	TF48	—	—	—	F18-579/TF10-TF15
SV12	TF20	TD20R	—	—	F18-579
SV20	TF25	TD25S	TF25	ER11/16/20	—
SV32	TF37	TD32S	TF37	—	—
SV32J/32J II	TF37	TD32S	TF37	—	—
SW7	TF15	TD10 - SW7	TF15	ER11	—
VNC12	TF20	TD20R	TF15	ER11 - ER16	—
VNC20	TF25	TD25S	TF20	ER11 - ER16	—
VNC32	TF37	TD32S	TF30	ER11 - ER16	—

### Tornos - CNC

Model No.	Headsock Collet	Bushing	Pick-Off Collet	Drill Sleeve Collet	Cross Drill Collet
DECO 200010	TF13	TD10	TF13	ER11 - ER12	ER11 - ER12
DECO 200013	F20-201	0201	TF20-201	ER11 - ER12	ER11 - ER12
DECO 200020	TF25	TD25-167	TF25	ER11 - ER12	ER11 - ER12
DECO200025/32	TF37	TD32S	TF37	ER11 - ER12	ER11 - ER12
DECO 2000 1"	0161	CD25	0161	ER11 - ER12	ER11 - ER12
Delta 20/5	TF25	TD25	—	—	—
Delta 20/5 DD	TF25	TD26	—	—	—
Elector16	F20-201	0201	—	AE4402	WJ#3
ENC16	F20-201	0201	F20-201	—	—
ENC162	TF15 - F20-201	0201	—	ER16 - ER25	WJ#3
ENC164	TF15 - F20-201	0201	TF15 F20-201	ER16 - ER25	WJ#3
ENC167	TF25	TD25/167	TF25	ER12 /16/20	ER12/16/20
ENC74	TF13	TD10	TF13	ER12	ER12
ENC262	TF25 - 0161	T200	TF25 0161	ER16 - ER25	ER25
ENC264	TF25 - 0161	T200	TF25 0161	ER16 - ER25	ER25
TOP - 100	TF16	TD10TXP - TD18TXP	TF13	ER16 - ER25	ER12 - ER25
TOP - 200	0161	T200	TF25 0161	ER16/20/25	ER20 - ER25
TMB26	F32 - 221	SD255-36	—	ER25 - ER32	ER20
M10	TF15	TD10/125	—	—	—
M20	TF25	TD25TS	—	—	—
M25/28	TF34	TD25TS	—	—	—
MR32	TF37	TD32	—	—	—
R10	TF15	TD10/125	—	—	—
R125	TF16	TD10/125	—	—	—
R20/RR20	TF25	TD25TS	—	—	—

### Traub

Model No.	Headsock Collet	Bushing	Pick-Off Collet	Stationary Collet	Rotating Collet
TNL-12	TF16	TRB468	TF16	ER11 - ER16	ER11 - ER16
TNL-16G	TF20	TD20R	TF20	ER11 - ER16	ER11 - ER16
TNL-16G	0156	TD25S	0156	ER11 - ER16	ER11 - ER16
TNL-26	TF30	TRB761	TF30	ER11 - ER16	ER11 - ER16

### NexTurn

Model No.	Headsock Collet	Bushing	Pick-Off Collet	Stationary Collet	Rotating Collet
SA12/12A	TF16	SD125R	TF16	ER11	ER11
SA18A	TF25	TD25NS	TF25	ER11 - ER16	ER11 - ER16
SA20/20E	TF25	TD25NS	TF25	ER16	ER16
SA26/26E	F32 - 221	CD25	F32 - 221	ER16	ER16
SA32	TF37	TD32S	TF37	ER16	ER16
SA38	TF44	TD38	TF37 - TF44	ER16	ER16

<b>Nomura</b>				
<b>Model No.</b>	<b>Headsock Collet</b>	<b>Bushing</b>	<b>Pick-Off Collet</b>	<b>Toolholder Collet</b>
NN12K	P1053C / P1653C	P853D / P1053D / P1653D	—	—
NN13S	P1653C	P1653D	P1653C	—
NN13SII	P1653C	P1653D	P1653C	—
NN13SB	P1653C	P1653D	P1653C	—
NN13T	P1653C	P1653D	P1653C	—
NN13TB	P1653C	P1653D	P1653C	—
NN16	P16C	P16D	P16C	ER11 / ER16
NN16BII	P1653C	P1653D	P1653C	—
NN16H	P1653C	P1653D	—	—
NN16HIII	P1653C	P1653D	—	—
NN16BII	P1653C	P1653D	P1653C	—
NN16HA	P1653C	P1653D	—	—
NN16HB	P1653C	P1653D	P1653C	—
NN16K	P1653C	P1653D	—	—
NN16KF	P1653C	P1653D	NN16KFFCDC	—
NN16T	P1653C	P1653D	—	—
NN16UII	P1653C	P1653D	—	—
NN16UB	P1653C	P1653D	P1653C	—
NN20BII	P1653C / NN20KFC	P1653 / NN20KD	P1653C / NN20KFC	—
NN20F	P1653C / NN20KFC	P1653 / NN20KD	P1653C / NN20KFC	—
NN20H	P1653C	P1653 / NN20KD	NN16KFFCDC	—
NN20HIII	P1653C / NN20KFC	P1653 / NN20KD	—	—
NN20HA	P1653C / NN20KFC	P1653 / NN20KD	—	—
NN20K	P1653C / NN20KFC	P1653 / NN20KD	—	—
NN20KF	P2553C	P1653 / NN20KD	—	—
NN20R	P1653C / NN20KFC	P1653 / NN20KD	—	—
NN20U	P25C	P25D	P20C	ER11 / ER16
NN20UB	P1653C / NN20KFC	P1653 / NN20KD	P1653C / NN20KFC	—
NNUII	P1653C / NN20KFC	P1653 / NN20KD	—	—
NN20J	P20C	P20D	P20C	ER11 / ER16
NN25	P25C	P25D	P25C	ER11 / ER16
NN25R	P1653C / P2553C	P1653D / P2553D	—	—
NN25RY	P1653C / P2553C	P1653D / P2553D	—	—
NN25RYA	P1653C / P2553C	P1653D / P2553D	—	—
NN30TC	P1653C / P2553C	P1653D / P2553D	—	—
NN30TD	P1653C / P2553C	P1653D / P2553D	—	—
NN30TC	P1653C / P2553C	P1653D / P2553D	—	—
NNTD	P1653C / P2553C	P1653D / P2553D	—	—
P1053	P1053C / P1653C	P853D / P1053D / P1653D	—	—
P1253	P1053C / P1653C	P853D / P1053D / P1653D	—	—
P1653	P1053C / P1653C	P853D / P1053D / P1653D	—	—
P2553	P1053C / P1653C	P853D / P1053D / P1653D	—	—
SN160 / A / C / D	P1653C	P1653D	—	—

# Tsugami

Model No.	Headstock Collet	Bushing	Sub-Spindle Collet	Cross Drill	Face Drill	Hi-Speed Drill	Cross Tap	Vertical Drill
600	4611	4647	—	—	—	—	—	—
600P	4611	4647	4611	—	—	—	—	—
BA26	0166	TD33	0166	ER16	ER16	—	—	—
BE12/12III	TF24	TSG20R	TF24	ER11 - ER16	ER11 - ER16	—	—	—
BE19	TF25	TD25	TF25	ER11 - ER16	ER11	—	—	—
BE20III	TF25	TD25	TF25	ER16 - ER20	—	—	—	—
BE20V	TF25	TD25 TD26 <sup>E</sup>	TF25	ER16 - ER20	—	—	—	—
BF20/BN/BW	TF25	TD25	TF25	—	—	—	—	—
BH20	TF25	TD25 TD26 <sup>E</sup>	TF25	—	ER11 - ER16	—	—	—
BH38/BU38	TF43	STM38	BS38	various	various	various	various	various
BO07	TF10	TD7	TF10	ER11	ER11	—	—	—
BO125/126	TF24	TSG20R	TF24	ER11 - ER16	ER11 - ER16	—	—	—
BO205/206	TF25	TD26	TF25	ER16 - ER20	ER16 - ER20	—	—	—
BS12/BO/BN	TF24	TSG20R	TF24	ER16 - ER20	ER11	—	—	—
BS12III/BO12III	TF24	TSG20R	TF24	ER16 - ER20	ER11	—	—	—
BS12V/BO12V	TF24	TSG20R	TF24	ER16 - ER20	ER11	—	—	—
BS18/BO18	TF24	TSG20R	TF24	ER11	ER11	—	—	—
BS19	TF25	TD25	TF25	ER11	ER11	—	—	—
BS20A/B/C	TF25	TD25	TF25	ER16 - ER20	—	—	—	—
BS20V/SS20	TF25	TD25	TF25	ER16 - ER20	—	—	—	—
BS26/BU26	0166	CD25	0166	ER16 - ER20	ER16 ER20	—	—	—
BS32	BS32C	BS32B	BS32C	ER16 - ER20	ER11	—	—	—
BU20	TF25	TD25	TF25	—	ER11 - ER16	—	—	—
BW07	TF10	TD7	TF10	ER11	ER11	—	—	—
BW12/BU12	TF24	TSG20R	TF24	ER16 - ER20	ER11 - ER16	—	—	—
MB35	16C	—	—	—	—	—	—	—
MB38, 385/4	16C	—	BS38	—	—	—	—	—
MU26S/SY	0166	CD25	0166	various	various	various	various	various
MU38/BU38	TF43	STM38	BS38	16C	1717	—	—	—
NMP16II	TF20	TD25	TF20	—	—	—	—	—
NP11	TF15	SD125R	TF15	—	ER12	—	—	—
NP16/16II	TF20	TD25	TF20	ER12	ER12	TF8/4701	TF8/4701	ER16
NP17	TF24	TSG20R	TF24	ER12	ER12	—	—	—
NP20/20I	TF25	TD25	TF25	ER16	—	—	—	ER16 - ER20
NP20II	TF25	TD25	TF25	—	—	—	—	—
NP20III	TF25	TD25	TF25	ER16	ER16	—	—	ER16 - ER20
NP32	TF37	TD32	—	ER16	ER16	—	—	ER16 - ER20
NP32II	TF37	TD32	TF37	ER16	ER16	—	—	ER16 - ER20
NP32III	TF37	TD32	TF37	ER16	ER16	—	—	ER16 - ER20
NT11	TF15	SD125R	—	—	—	—	—	—
NT11S	TF15	SD125R	—	—	—	—	—	—
NT12	TF20	TD20 TD20R	—	ER12	ER12	TF8/4701	TF8/4701	ER16
NT16II/16III	TF20	TD25	—	ER12	ER12	TF8/4701	TF8/4701	ER12
NT17	TF24	TSG20R	—	—	—	—	—	—
NT17S	TF24	TSG20R	—	—	—	—	—	—
NT20	TF25	TD25	—	ER16	ER16	—	—	ER16 - ER20
NT25	TF37	TD32	—	ER16	—	—	—	ER16 - ER20
NT32/II/III	TF37	TD32	—	ER16	ER16	—	—	ER16 - ER20
S16D/H/P	TF24	TSG20R	TF24	ER12	ER12	—	—	—
S20	TF25	TD25	—	—	—	—	—	—
S20D/S20H	TF25	TD25	TF25	ER16	—	—	—	—
S20P	TF25	TD25	TF25	—	—	—	—	—
S25	TF30	CD35	TF30	—	—	—	—	—
S25D/H/P	0166	CD25	0166	ER16	ER16	—	—	—
S205/06/07	TF25	TD25 - TD26 <sup>E</sup>	TF25	ER11 - ER16	ER16	—	—	—
SS20/532	TF25	TD25	TF25	MPC16/20	—	—	—	—
SS20/20M	TF25	TD25	TF25	ER16 ER20	—	—	—	—
SS26, BO265II, BO266II	0166	CD25	0166	ER11 - ER16	ER16	—	—	—
SS32, BO325II, 326II, 327II	TF37	TD32	TF37	ER16 - ER20	ER16	—	—	—
SX20A	TF25	TD25	TF25	—	ER16	—	—	—
SX20B/20C	TF25	TD25	TF25	ER16	ER16	—	—	—
TMU1/R/BO385	TF43	STM38	BS38	various	various	various	various	various

<b>Bechler</b>		
Model No.	Collet	Draw Bushing
A/AS/AR-10	OA	TD10 - SD125 - SD125R - BD10
B/BR-20	OA	TD25

<b>Methods</b>		
Model No.	Collet	Draw Bushing
SS20	TF25	TSD20
SS25	TF30	TD25
SS32	TF37	TD32

<b>Peterman</b>		
Model No.	Collet	Guide Bushing
2A	0156	—
P0/P3	0136	—
P4	0131 - TF8	0100 - PD4
P7	TF10	TD7
P7R	0146	—
P10R	0151	—
P16	TF10 - 0151	0201
P10	0147	—
P25	0147 - 0166 - 0151	0200

<b>Strohm</b>		
Model No.	Collet	Draw Bushing
M45	TF5 - TF8	TSD4 - 0100
M75	TF10	TSD7
M105	TF15	—
M125	TF5 - TF8 - TF15 - TF15R	SD125R
M205	TF25	SD205
M255	TF30	SD255

<b>Tornos</b>		
Model No.	Collet	Guide Bushing
M4	TF8	TD4, TSD4
M7	TF6 - TF10	TD7, TSD7
M10	—	TD10, SD125R-16
M15	TF12 - TF20	TD20 - OA
M20	TF25	TD25, TSD20
M25/28	TF34	TD25
MR32	TF37	TD32
MS7	TF13	—
R10/R125	TF7 - TF15	TD10, SD125R, SD125R-16
R16	TF20	TD20, TSD15
R20	TF25	TD25, TD20
R125	TF16	TD10, SD125D, SD125R-16
RR20	TF25	TD25, TD20, TSD20