



# RedLine<sup>®</sup> Tools

## Metalworking Lubricants

### RCMC3000



**RCMC3000** is designed for dilution with water for various cleaning applications. RCMC3000 has a three component cleaning technology, which consists of oil soluble detergents, water soluble detergents and emulsifiers. These components quickly remove dirt, oil, grease and other residues.

RCMC3000 neutral pH minimizes the risk of staining or tarnishing on parts or machine components. In addition, it contains corrosion and rust inhibitors, which allow for maximum protection of metal surfaces. RCMC3000 is engineered to be low foaming while still producing a high cleaning action in many areas where other inferior technologies cannot be used, including high temperature applications.

RCMC3000 unique chemistry can meet many of the most difficult technical cleaning requirements for the most difficult applications. Because of RCMC3000 high solvent action, spot testing should be conducted on materials before use.

#### Key Features and Benefits:

- Biodegradable
- Excellent Corrosion Control
- Excellent for High Pressure Systems (to 2000 psi)
- Low Foam, Non- Hazardous
- Non-toxic, Rust & Corrosion Inhibitors

#### Recommended Maintenance:

RCMC3000 should be mixed at 5% to 10% for effective machine sump/ system cleaning. Do Not Add RCMC3000 To Your Existing Coolant. Drain coolant sump and add mixed RCMC3000 to your sump system at the desired concentration. Add sufficient RCMC3000 solution so that the pumps will prime and feed the total coolant system. Recirculation time should be a minimum of 30 minutes. Use auxiliary spray hose to wash down inside of machine center cabinet. A spray and wipe technique may be used for exterior surfaces close to control board and other sensitive areas. Never spray RCMC3000 directly onto electrical controls, etc. Pump out RCMC3000 and rinse system with water or a weak dilution of the coolant. Recharge system with mixed RedLine coolant at the correct concentration.

Do not add other products unless recommended by RedLine Tools.

#### Health, Safety, and Environment:

For specific information, please refer to the SDS.

#### Packaging:

6000 gallon bulk, 330 gallon IBC, 55 gallon drum, and 5 gallon pails

#### Specifications:

Appearance	Specific Gravity	Water Solubility
Golden Liquid	1.04	100%

