





## ■ HSS-E-PM • Metric

Material Group		 Through Holes					 Blind Holes				
				Range – m/min					Range – m/min		
		Tap Style	Grade	min	Starting Value	max	Tap Style	Grade	min	Starting Value	max
<b>S</b>	4	T660	KSSM24	3	4	6	T662	KSSM24	2	3	4
		T660	KSS20	1.6	2.4	3.6	T662	KSS20	1.3	1.7	2.2


 Holmakina

## ■ HSS-E-PM • Inch

Material Group		 Through Holes					 Blind Holes				
				Range – SFM					Range – SFM		
		Tap Style	Grade	min	Starting Value	max	Tap Style	Grade	min	Starting Value	max
<b>S</b>	4	T660	KSSM24	9	13	20	T662	KSSM24	7	9	12
		T660	KSS20	5	8	12	T662	KSS20	4	6	7