

■ HSS-E-PM • Metric

Holemaking

Material Group	Through Holes						Blind Holes				
	Tap Style	Grade	Range – m/min			Tap Style	Grade	Range – m/min			
			min	Starting Value	max			min	Starting Value	max	
S	2	T690	KSP27	3	5	8	T692, T694	KSP27	2	4	5
	3	T690	KSS29	1,7	2,5	3,8	T692, T694	KSS29	1,2	1,8	2,6

■ HSS-E-PM • Inch

Material Group	Through Holes						Blind Holes				
	Tap Style	Grade	Range – SFM			Tap Style	Grade	Range – SFM			
			min	Starting Value	max			min	Starting Value	max	
S	2	T690	KSP27	11	16	25	T692, T694	KSP27	8	11	17
	3	T690	KSS29	5	8	12	T692, T694	KSS29	4	6	9