

1. Identification of the Substance/Preparation and of the Company/Undertaking

Product identifier

Product name RO 1722

Other means of identification

Recommended use of the chemical and restrictions on use

Material Uses Cutting Oil.
Uses advised against Verify Applications

Details of the supplier of the safety data sheet

Manufacturer

15150 25th Ave. North
Minneapolis, MN 55447
<http://www.productivity.com>

Emergency telephone number

Emergency telephone number

2. Hazards Identification

Prepared according to OSHA Hazard Communication Standard (29 CFR 1910.1200) and ANSI MSDS Standard (Z400.1).
Complies with Canadian Workplace Hazardous Materials Information System (WHMIS) standards.

Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Label Elements

EMERGENCY OVERVIEW

The product contains no substances which at their given concentration, are considered to be hazardous to health

appearance Golden

Physical state Liquid

Odor Mild

Hazards not otherwise classified (HNOC)

Other Information

- No known effect

3. Composition/information on Ingredients

Chemical Family Straight Oil Type.

4. First Aid Measures

First aid measures

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Consult a physician if necessary.

Skin contact Wash skin with soap and water. Consult a physician if necessary.

Inhalation Remove to fresh air. Consult a physician if necessary.

Ingestion Do NOT induce vomiting. Drink plenty of water. Consult a physician if necessary.

Most important symptoms and effects, both acute and delayed

Symptoms None known.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-Fighting Measures

Suitable extinguishing media

Water spray or fog is preferred; if water not available use dry chemical, CO2 or regular foam.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

May be ignited by heat, sparks or flames. Keep product and empty container away from heat and sources of ignition.

Hazardous combustion products Carbon oxides.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Remove all sources of ignition. Avoid contact with skin and eyes. Wear boots, gloves and protective suit when handling large spills. Ensure adequate ventilation.

Other Information Report spills as required to the appropriate authorities.

Environmental precautions

Environmental precautions No unusual hazard.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Dike to collect large liquid spills.

Methods for Clean-up Take up mechanically, placing in appropriate containers for disposal.

7. Handling and Storage

Precautions for safe handling

Handling Avoid contact with eyes. Keep container in a well-ventilated place. Do not puncture, crush or incinerate containers.

Conditions for safe storage, including any incompatibilities

Storage Keep container tightly closed in a dry and well-ventilated place. Keep away from direct sunlight. Keep away from heat and sources of ignition.

Incompatible materials Acids and oxidizing agents.

8. Exposure Controls/Personal Protection

Control parameters

Exposure guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers, eyewash stations, and ventilation systems. Use in well ventilated area. If user operations generate an oil mist, use process enclosures, local exhaust ventilation or other engineering controls to control airborne levels below the recommended mineral oil mist exposure limits (ACGIH TLV TWA: 5 mg/m³; ACGIH TLV STEL: 10 mg/m³; OSHA PEL TWA: 5 mg/m³).

Individual protection measures, such as personal protective equipment

Eye/face protection Safety glasses with side-shields.

Skin and Body Protection Use protective gloves and clothing if contact with product is likely.

Respiratory protection If personal exposure levels cannot be maintained below accepted exposure limits, NIOSH/MSHA approved respiratory protection should be worn.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Mild
appearance	Golden	Odor threshold	No information available
Color	golden		
Property	Values	Remarks • Method	
pH	Not applicable		
Melting point / freezing point	-	May begin to solidify at -39°C / -38°F	
Boiling point	221 °C / 430 °F		
Flash point	207 °C / 405 °F	Cleveland Open Cup	
Evaporation rate	No information available		
Flammability (solid, gas)	No information available		
Flammability Limit in Air			
Upper flammability limit	No unusual hazard		

Lower flammability limit	No unusual hazard
Vapor pressure	<0.01 mmHg @ 20 °C
Vapor density	> 5
Specific gravity	0.90
Water solubility	Insoluble in water
Solubility in other solvents	No information available
Partition coefficient	No information available
Autoignition temperature	No unusual hazard
Decomposition temperature	No unusual hazard
Kinematic viscosity	22 cSt @ 40°C / 106 SUS @ 100°F
Dynamic viscosity	No information available
VOC Content, % Vol	Request additional information

10. Stability and Reactivity

Reactivity

No unusual hazard

Chemical stability

Stable under normal conditions.

Possibility of hazardous reactions

None under normal use conditions.

Hazardous polymerization Hazardous polymerization does not occur.

Conditions to avoid

Keep away from open flames, hot surfaces and sources of ignition.

Incompatible materials

Acids and oxidizing agents.

Hazardous decomposition products

Carbon oxides.

11. Toxicological Information

Information on likely routes of exposure

Product Information	Product does not present an acute toxicity hazard based on known information
Inhalation	No unusual hazard.
Eye contact	No unusual hazard.
Skin contact	No unusual hazard.
Ingestion	No unusual hazard.

Information on toxicological effects

Symptoms None known.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation OECD 404 - Non-irritating and non-corrosive (rabbit).

Serious eye damage/eye irritation	No unusual hazard.
Sensitization	No known effect.
Mutagenic Effects	No known effect.
Carcinogenicity	No known effect.
Reproductive effects	No known effect.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Chronic toxicity	No known effect.
Aspiration Hazard	No unusual hazard.

Numerical measures of toxicity - Product Information

Oral LD50 > 5000 mg/kg (rat)

12. Ecological Information

Ecotoxicity

No unusual hazard

Persistence/Degradability

No unusual hazard

Bioaccumulation/Accumulation

No unusual hazard.

Other adverse effects

None known

13. Disposal Considerations

Waste treatment methods

Waste Disposal Method Dispose of in accordance with federal, state and local regulations.

Contaminated packaging Do not reuse empty containers.

14. Transport Information

DOT

UN-No	Not regulated
Proper shipping name	Not regulated
Hazard Class	Not regulated
Packing group	Not regulated
Labels	Not regulated
Description	Not regulated

TDG

UN-No	Not regulated
Proper shipping name	Not regulated
Hazard Class	Not regulated
Packing group	Not regulated

Labels	Not regulated
Description	Not regulated

IMDG/IMO

UN-No	Not regulated
Proper shipping name	Not applicable
Hazard Class	Not regulated
Packing group	Not regulated
Labels	Not regulated
Description	Not regulated

ADR/RID

UN-No	Not regulated
Proper shipping name	Not applicable
Hazard Class	Not regulated
Packing group	Not regulated
ADR/RID-Labels	Not regulated
Description	Not regulated

IATA

UN-No	Not regulated
Proper shipping name	Not applicable
Hazard Class	Not regulated
Labels	Not regulated
Packing group	Not regulated
Description	Not regulated

PG* : Packing group

15. Regulatory Information

ENCS	ENCS - Japan Existing and New Chemical Substances
China	IECSC - China Inventory of Existing Chemical Substances
KECL	KECL - Korean Existing and Evaluated Chemical Substances
PICCS	PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS	AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

U.S. Regulations & Inventories

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

No regulatory requirements found. All components of this product are either listed on the TSCA inventory or are exempt from listing requirements.

U.S. EPA Label information

EPA Pesticide registration number Not applicable

CANADA

16. Other Information

<u>NFPA</u>	HEALTH 1	Flammability 1	Instability 0	Physical hazard -
<u>HMIS</u>	HEALTH 1	Flammability 1	Physical Hazards 0	Personal Protection -

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Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of SDS